

Engineering Environmental Exposure Report

Engineering screening report for 1.35210, 103.81980

CE-5

TROPICAL MARINE EXPOSURE

Climetry-derived environmental severity class. Not an ISO C1-CX corrosivity class and not a failure probability.

Comparative basis: Global ERA5 grid locations, including land and ocean.

Exposure Class CE-5 - Tropical marine exposure	Climate Type Humid Tropical
Data Basis Climetry Environmental Year (CEY)	Representative Period CEY5 pilot, 2015-2019, 12 representative months

CE-5 summarizes the overall environmental severity for this deployment location. The following pages separate the executive assessment, dominant load mechanisms and technical evidence.

CE-5

TROPICAL MARINE EXPOSURE

Primary stressor: Corrosion

Secondary stressor: Humidity

CE classes indicate environmental severity and qualification relevance, not failure probability.

CE Class CE-5	Climate Type Humid Tropical	Data Basis Climetry Environmental Year (CEY)
Representative Period CEY5 pilot, 2015-2019, 12 representative months	Confidence ERA5 compared with station observations	Location 1.35210, 103.81980

EXECUTIVE SUMMARY	Climetry Exposure Class (CE): CE-5 Primary Stressor: Corrosion Secondary Stressor: Humidity CE is not an ISO corrosivity class.	Design Considerations Corrosion protection Moisture management Condensation control
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Top Design Considerations

Focus 1 Corrosion protection	Focus 2 Moisture management	Focus 3 Condensation control
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This report summarizes environmental severity for durability screening. It converts climate and atmospheric context into engineering-readable exposure mechanisms; it does not predict product failure probability.

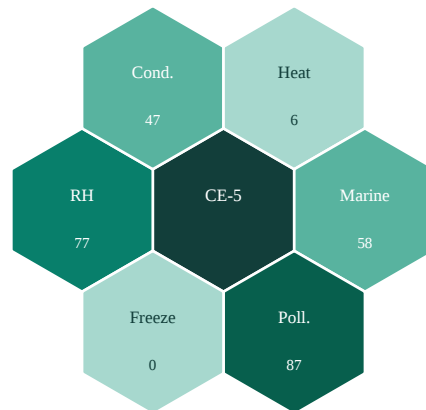
02

Engineering Climate Fingerprint(TM)

The Engineering Climate Fingerprint summarizes the dominant environmental load mechanisms relevant for product qualification.

Fingerprint dimensions: darker green = stronger load

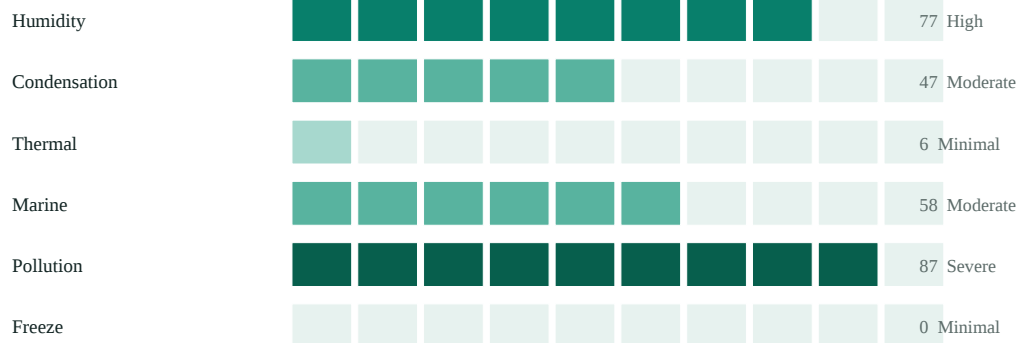
CE-5



Engineering Climate Fingerprint(TM)

Pattern

Engineering Climate Fingerprint v0.1



Pollution is the dominant fingerprint dimension, followed by Humidity. Use the pattern to compare deployment locations and identify which environment...
Scores indicate environmental load intensity for screening, not failure probability.

Executive narrative	This location is dominated by pollution and humidity-driven exposure. Freeze and Thermal are minor concerns in this screening assessment.
Dominant load	Pollution (Severe)
Secondary load	Humidity (High)
Minor loads	Freeze and Thermal

03

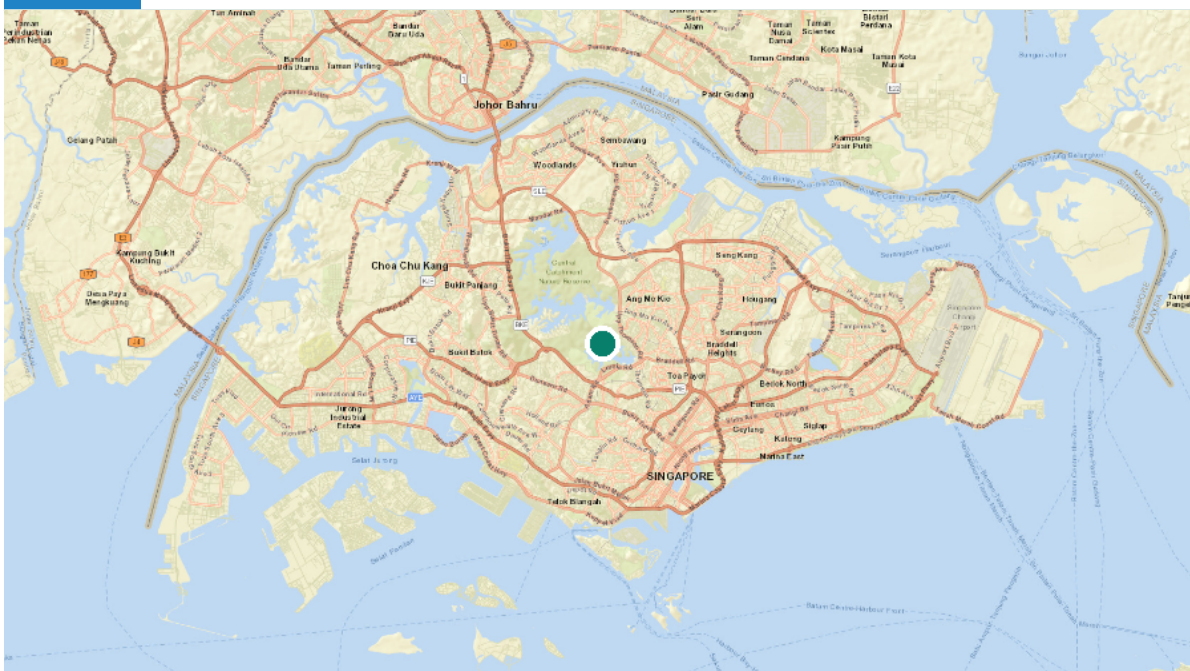
Engineering Interpretation

This section translates the exposure pattern into an engineering assessment. It is intentionally general and must be checked against the product architecture, enclosure design, materials and duty cycle.

Strengths	Risks	Qualification Focus
- No freezing exposure - Stable temperatures - Low thermal cycling	- Corrosion dominates the exposure pattern - RH80 exposure: 5,617 h - Corrosion exposure percentile: 99th - Atmospheric modifier: Severe	- Corrosion protection - Moisture management - Condensation control - Use the monthly profile to select representative hot-humid and condensation-prone qualification conditions. - Confirm enclosure, coating, connector, and drainage performance using product-specific acceptance criteria.

Mechanism	Severity	Engineering interpretation
Heat	Low	High-temperature dwell and derating relevance.
Humidity	High	Moisture uptake and humidity-driven degradation relevance.
Condensation	Moderate	Small dew-point margins and wet-surface potential.
Marine influence	Moderate	Marine aerosol / coastline context: Moderate.
Thermal cycling	Low	Daily and seasonal temperature variation relevance.

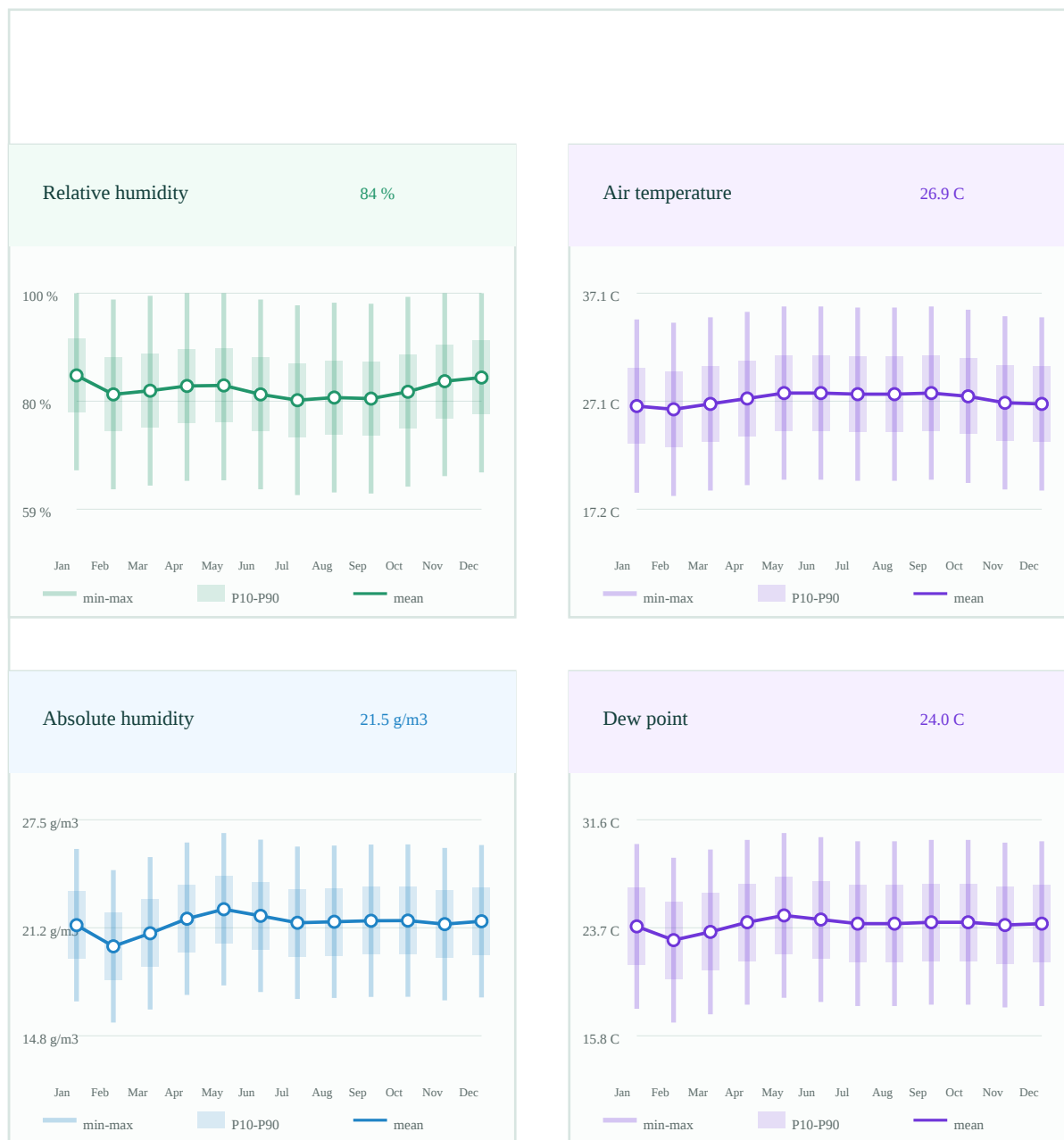
Layer	Meaning
Environmental severity (CE)	Overall location severity for durability and qualification relevance.
Specific exposure mechanisms	Humidity, condensation, heat, freeze, thermal cycling, marine influence and pollution context.
Material-related corrosivity indicators	ISO-derived steel and aluminum atmospheric corrosivity indicators.
Engineering interpretation	General screening implications; not failure probability, certification or service-life prediction.



Map context: Esri World Street Map. Selected location: 1.35210, 103.81980.

Location 1.35210, 103.81980	Climate Zone Humid Tropical
Distance to Coast 8.7 km (5-20 km)	Marine Exposure 55/100

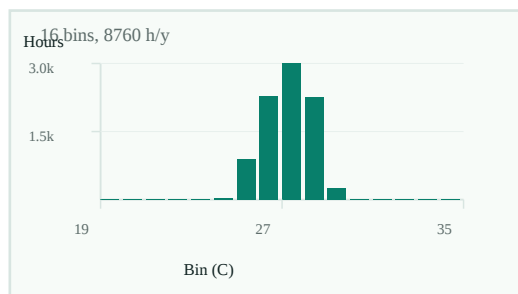
Thermodynamic variables describe the physical environment seen by products before material or design-specific limits are applied. Each panel shows a monthly screening envelope, P10-P90 band and monthly mean.



This section converts representative CEY values into engineering diagrams. Duration histograms, paired thermodynamic density, cycle statistics and high-risk weeks are screening inputs for design review and qualification planning. If a customer location has no hourly CEY yet, professional placeholders remain visible without fabricating data.

Engineering Temperature Duration Distribution

Annual exposure hours by air-temperature bin. Useful for thermal design, heating/cooling assessment and electronics reliability screening.



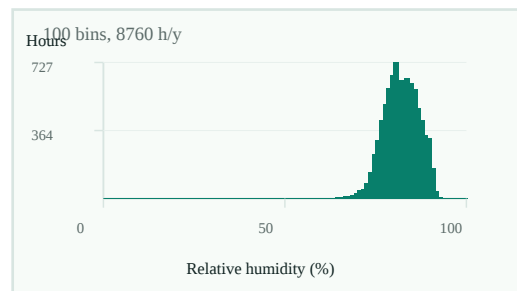
16 duration bins prepared.

Why this matters

Engineering Temperature Duration Distribution: the CEY distribution spans approximately P05 25.7 C, P50 27.4 C and P95 28.9 C. The percentile spread is intended for engineering screening, not event forecasting.

Engineering Moisture Exposure Distribution

Annual exposure hours by relative-humidity bin. Useful for humidity exposure and moisture sensitivity screening.



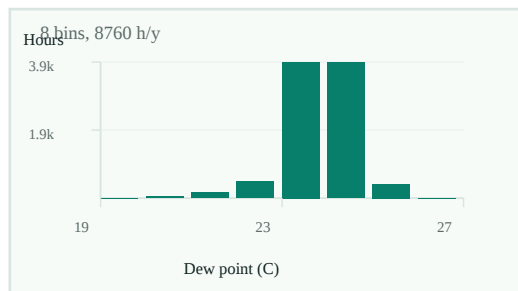
100 duration bins prepared.

Design relevance

Engineering Moisture Exposure Distribution: the CEY distribution spans approximately P05 74.1 %, P50 81.8 % and P95 89.3 %. The percentile spread is intended for engineering screening, not event forecasting.

Dew Point Duration Distribution

Hourly CEY dew-point distribution using 1 C bins.



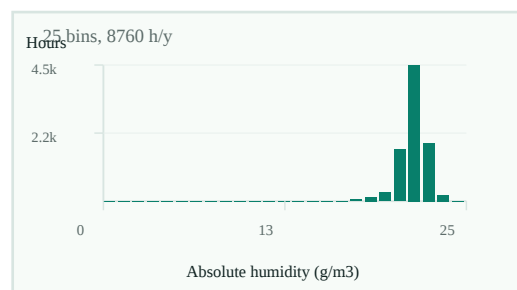
8 duration bins prepared.

Design relevance

Dew Point Duration Distribution: the CEY distribution spans approximately P05 22.7 C, P50 24.0 C and P95 25.0 C. The percentile spread is intended for engineering screening, not event forecasting.

Absolute Humidity Distribution

Hourly CEY absolute-humidity distribution using 1 g/m3 bins.



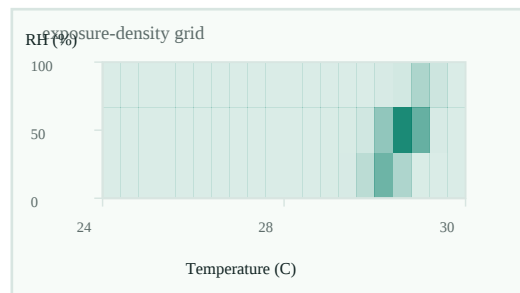
25 duration bins prepared.

Design relevance

Absolute Humidity Distribution: the CEY distribution spans approximately P05 19.9 g/m3, P50 21.5 g/m3 and P95 22.7 g/m3. The percentile spread is intended for engineering screening, not event forecasting.

Temperature x RH joint histogram

Joint hourly exposure density for air temperature and relative humidity.



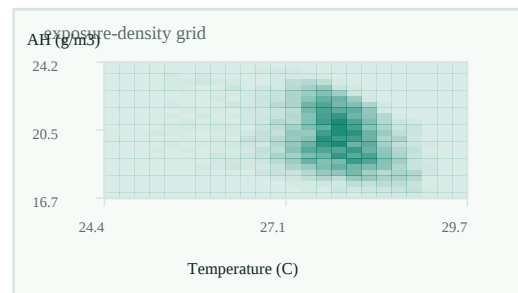
Two-dimensional exposure-density grid prepared.

Engineering meaning

The joint distribution shows paired temperature and relative-humidity exposure. For Singapore, warm and humid conditions occur together, which is more relevant for corrosion, connector reliability and moisture stress than separate averages.

Psychrometric density plot

Hourly CEY state density in temperature and moisture-content space.



Two-dimensional exposure-density grid prepared.

Engineering meaning

The psychrometric density shows how often temperature and moisture content occur together. High absolute humidity indicates a large moisture reservoir around products and limited natural drying potential.

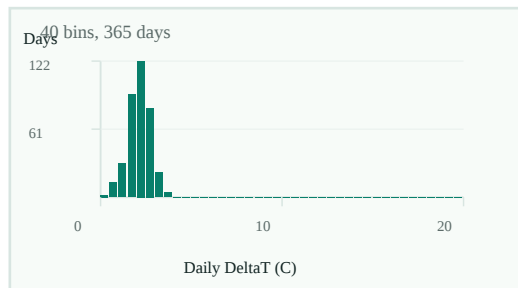
These figures are intended to support engineering environmental exposure assessment. They are not a lifetime prediction and do not replace product-specific reliability modelling or qualification testing.

Cycle and Condensation Dynamics

Cycle statistics provide engineering input for thermomechanical and moisture-related reliability assessments. Representative high-risk weeks will be selected from the hourly CEY once available.

Temperature cycle analysis

Temperature cycle statistics provide engineering input for thermomechanical reliability assessments.



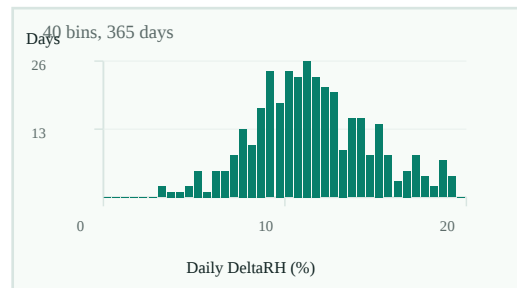
40 duration bins prepared.

Qualification relevance

Daily temperature cycling is low: mean daily DeltaT is 2.2 C, P95 is 3.1 C and the maximum is 3.8 C. 0 representative days exceed a 5 C daily cycle, supporting thermomechanical and enclosure-breathing review.

Humidity cycle analysis

Hourly CEY humidity cycles for moisture absorption, drying potential and coating stress screening.



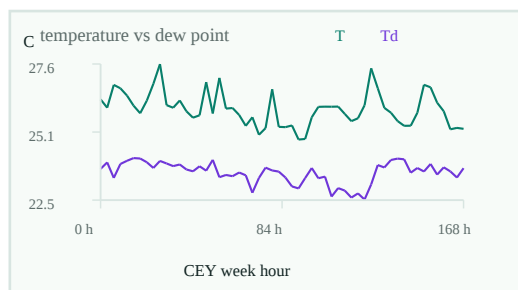
40 duration bins prepared.

Qualification relevance

Daily humidity cycling shows a mean amplitude of 12.0 %, P95 18.9 % and maximum 26.2 %. This supports moisture absorption, drying-potential and coating-stress screening.

Condensation dynamics - representative high-risk week

Temperature and dew point time series for the representative CEY week with the smallest dew-point margin.



Representative high-risk week prepared from hourly CEY.

Why this matters

The representative high-risk week starts at CEY hour 3411. It highlights periods where air temperature and dew point remain close, indicating elevated moisture and condensation relevance.

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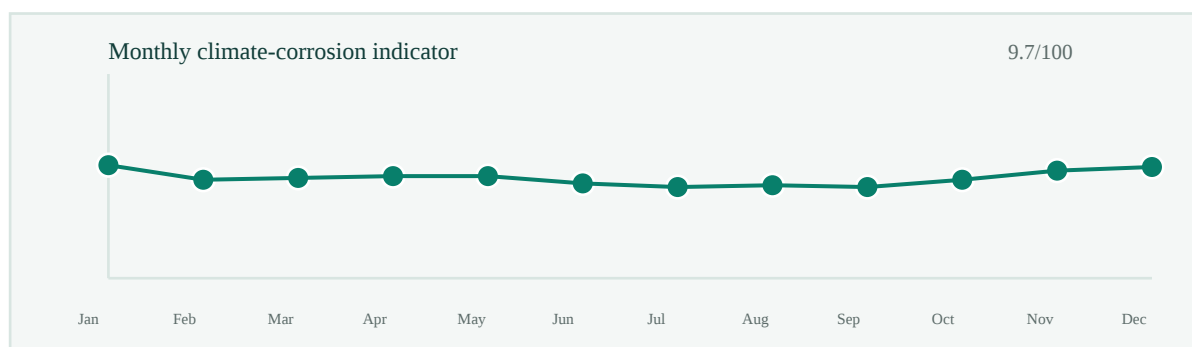
Moisture and Corrosion

RH >= 80% 5,617 h	RH >= 90% 216 h	Near-condensation 617 h
Humidity percentile 77th	Condensation percentile 33rd	Corrosion percentile 99th

Moisture exposure is central to outdoor electronics, connectors, enclosures and coated assemblies. Long periods at high relative humidity can increase leakage-current sensitivity, coating stress and corrosion susceptibility.

Metric	Value	Global percentile
RH at or above 80%	5,617 h	81st
RH at or above 90%	216 h	29th
Near-condensation potential	617 h	33rd
Temperature at or above 35 C	0 h	0th
Temperature at or below 0 C	0 h	0th
Climate-corrosion indicator	9.1/100	99th

Monthly Moisture and Corrosion Profile



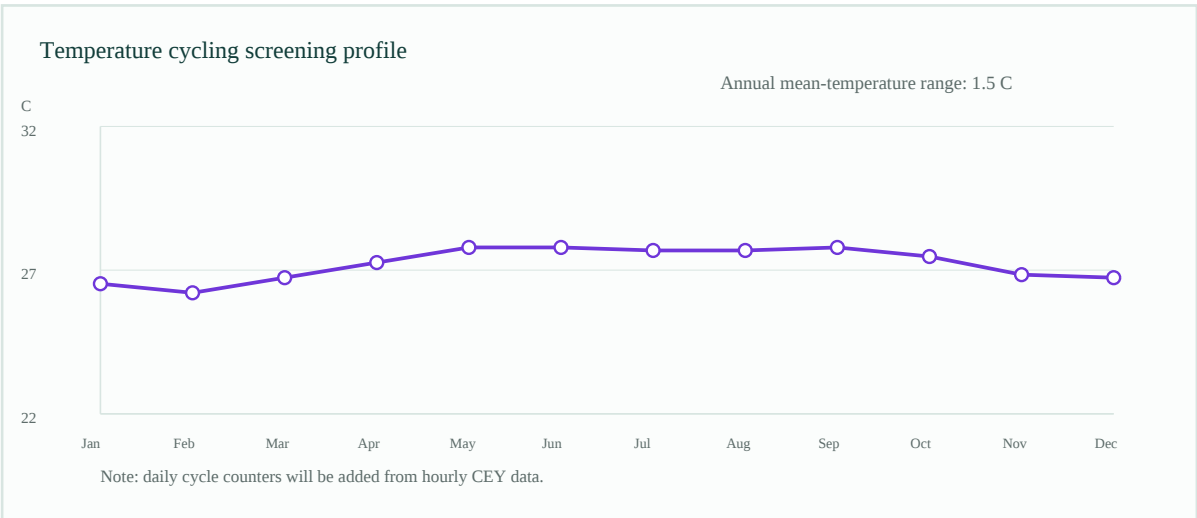
Month	Temp.	RH	Condensation	Corrosion indicator
Jan	26.7 C	84.4%	160 h	9.8/100
Feb	26.4 C	80.8%	66 h	9.0/100
Mar	26.9 C	81.5%	50 h	9.1/100
Apr	27.4 C	82.4%	34 h	9.2/100
May	27.9 C	82.5%	59 h	9.2/100

Month	Temp.	RH	Condensation	Corrosion indicator
Jun	27.9 C	80.8%	34 h	8.8/100
Jul	27.8 C	79.7%	29 h	8.6/100
Aug	27.8 C	80.2%	18 h	8.7/100
Sep	27.9 C	80.0%	21 h	8.6/100
Oct	27.6 C	81.3%	25 h	9.0/100
Nov	27.0 C	83.3%	53 h	9.5/100
Dec	26.9 C	84.0%	68 h	9.7/100

Temperature Exposure

Mean temperature 27.3 C	Annual mean range 1.5 C	Heat hours >=35 C 0 h
Freeze hours <=0 C 0 h	Heat percentile 0th	Freeze percentile 0th

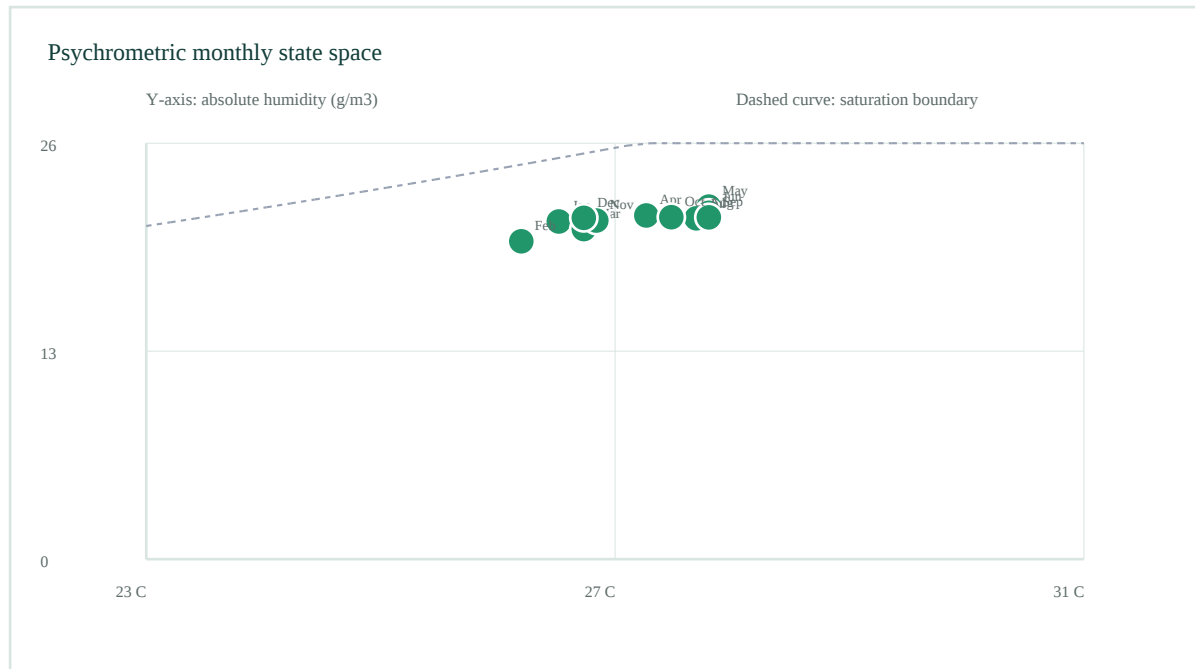
Temperature exposure is reported separately from moisture so that heat, freeze and cycling effects remain visible. For electronics, thermal cycling can be as relevant as absolute high or low temperature.



Technical diagnostic component	Score	Weight
Condensation Potential	20.1/100	35%
Severe Humidity	8.2/100	25%
Corrosion Exposure	9.1/100	25%
Heat Exposure	0.0/100	15%

Psychrometric Environment

The psychrometric view links temperature, dew point and moisture content. Points near the saturation boundary indicate small margins to condensation when surfaces cool below ambient air temperature.



CAMS atmospheric composition data is used as a site aggressiveness modifier for ISO-derived steel and aluminum corrosivity indicators. Sea-salt aerosol is converted to a chloride proxy and checked against coastline distance; SO₂ is treated as coarse regional background context, while sulphate, PM and NO₂ form the broader pollution context. Local industrial SO₂ sources may dominate actual site exposure and are not resolved by CAMS. These material-related indicators are separate from the Climetry Exposure Class.

Data source	CAMS EAC4 monthly means 2024
Marine aerosol exposure	43.3/100 (Moderate)
Combined pollution exposure	87.9/100 (Severe)
Regional SO₂ background	100.0/100 (P3)
PM_{2.5} / PM₁₀ exposure	64.7/100 / 62.4/100
NO₂ / sulphate exposure	99.2/100 / 88.0/100
Chloride proxy class	S1 (18 mg/m ² /day)
Regional SO₂ class	P3 (60 mg/m ² /day background proxy)
Coastline guardrail	8.7 km to coast

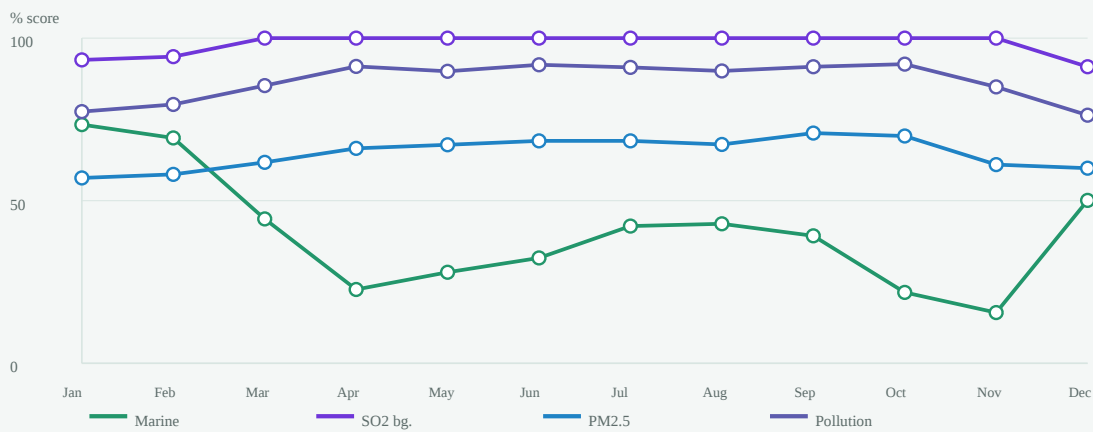
CAMS atmospheric exposure scores



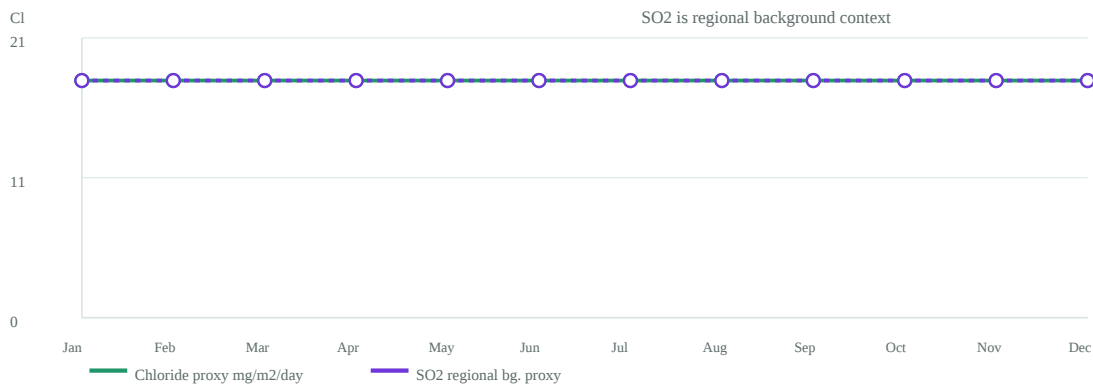
CAMS Monthly Atmospheric Profile

Monthly CAMS profiles show seasonality in marine aerosol, regional SO₂ background and particulate pollution modifiers. These monthly values are used as exposure-context inputs for corrosion screening and traceability; they should not be interpreted as local measured pollution.

Monthly CAMS exposure scores



Monthly ISO input proxy indicators



ISO input proxy classes

Chloride



Chloride proxy: 18 mg/m2/day

SO2 bg.



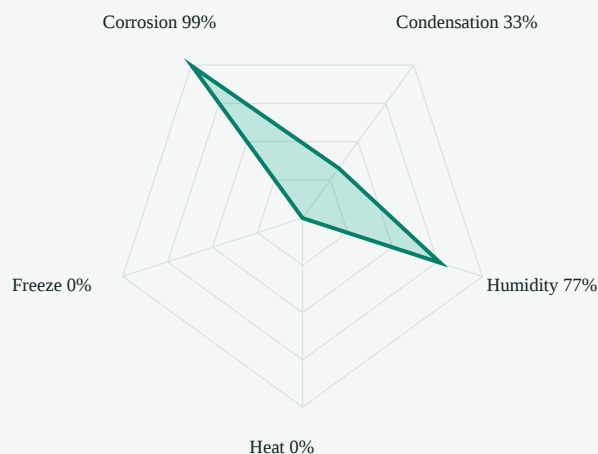
SO2 background proxy: 60 mg/m2/day

Benchmark Comparison

Reference: Central Europe reference (50 N, 10 E). Comparisons use exposure fractions over the same processed benchmark months and support relative engineering screening.

Humidity Exposure +22%	Corrosion Exposure +273%	Heat Exposure -100%
Freeze Exposure -100%	Humidity Percentile 77th	Corrosion Percentile 99th

Global exposure percentiles



Humidity Exposure	High	77th percentile	More humid than 76.6% of global benchmark locations.
Condensation Exposure	Moderate	33rd percentile	Condensation exposure exceeds 32.6% of global benchmark locations.
Climetry-derived corrosion exposure	Severe	99th percentile	Climate-corrosion exposure exceeds 99.2% of global benchmark locations.

The following recommendations are screening guidance. They should be translated into product-specific test severities, acceptance criteria and design reviews.

Engineering Recommendations

1. Review corrosion protection strategy for exposed metals, fasteners, connectors and enclosure interfaces.
2. Consider corrosion-focused material, coating and surface-finish validation before deployment.
3. Review connector sealing, cable entry design, enclosure drainage and moisture-ingress paths.
4. Include hot-humid operation and powered condensation screening in qualification planning.

Reliability Implications

1. Material and connector durability may require enhanced corrosion protection and shorter inspection intervals.

Qualification Guidance

1. Use the monthly profile to select representative hot-humid and condensation-prone qualification conditions.
2. Confirm enclosure, coating, connector, and drainage performance using product-specific acceptance criteria.
3. Include combined temperature-humidity cycling and powered condensation testing before deployment.
4. Add corrosion-focused material and coating tests; replace coastline and background-pollution proxies with measured or CAMS deposition data when available.
5. Map final test severities to the applicable IEC, ISO, customer, or internal qualification standard.

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Appendix - Assessment Scope and Traceability

Assessment Scope

Location	1.35210, 103.81980
Data coverage	CEY5 pilot 2015-2019: 12 monthly summaries (8760 hours)
Global benchmark	cey-pilot-2015-2019-01, cey-pilot-2015-2019-02, cey-pilot-2015-2019-03, cey-pilot-2015-2019-04, cey-pilot-2015-2019-05, cey-pilot-2015-2019-06, cey-pilot-2015-2019-07, cey-pilot-2015-2019-08, cey-pilot-2015-2019-09, cey-pilot-2015-2019-10, cey-pilot-2015-2019-11, cey-pilot-2015-2019-12; 1,054,152 grid locations
Product reliability risk	Not determined - requires product design, qualification limits, and failure data
Technical diagnostic model	outdoor_electronics_climate_stress_index v1.1.0; component scores are not comparable with CE-1 to CE-5
CE vs ISO	CE classes describe overall environmental severity and are not equivalent to ISO corrosivity classes.
Interpretation	Climate-only screening; CE classes indicate environmental severity and qualification relevance, not failure probability, service-life prediction, certification, or standards class
Generated	2026-07-03 09:25 UTC

Climetry Environmental Year Summary

Purpose	Representative environmental year for durability and exposure screening
Reference period	cey-pilot-2015-2019-01, cey-pilot-2015-2019-02, cey-pilot-2015-2019-03, cey-pilot-2015-2019-04, cey-pilot-2015-2019-05, cey-pilot-2015-2019-06, cey-pilot-2015-2019-07, cey-pilot-2015-2019-08, cey-pilot-2015-2019-09, cey-pilot-2015-2019-10, cey-pilot-2015-2019-11, cey-pilot-2015-2019-12
Hourly variables	Temperature, dew point, relative humidity, absolute humidity and pressure
Derived exposure counters	RH80/RH90, wetness, condensation potential, heat/freeze and cycling indicators
Interpretation	Representative long-term exposure, not a worst-case year and not a failure prediction

CEY follows the logic of representative meteorological years but extends the weighting toward product durability. The final customer-facing CEY will preserve hourly environmental distributions so that exposure hours, cycling and psychrometric state can be calculated consistently.

Environmental Data Confidence

Variable	Agreement	Pilot comparison metric
Temperature	High	RMSE 1.15 C
Dew point	High	RMSE 1.20 C
Relative humidity	Good	RMSE 5.48 percentage points
Surface pressure	Good	Long-term station consistency check

These comparisons evaluate long-term environmental representativeness and not individual weather events. They are an intermediate evidence step before full CEY and exposure-hour validation.

Methodology & Traceability

Assessment	Climetry Exposure Assessment
Assessment Version	1.0.0
Data Source	ERA5 Reanalysis; CAMS EAC4 atmospheric composition
Dataset Version	ERA5 single levels; CAMS EAC4 monthly averaged fields
Reference Period	cey-pilot-2015-2019-01, cey-pilot-2015-2019-02, cey-pilot-2015-2019-03, cey-pilot-2015-2019-04, cey-pilot-2015-2019-05, cey-pilot-2015-2019-06, cey-pilot-2015-2019-07, cey-pilot-2015-2019-08, cey-pilot-2015-2019-09, cey-pilot-2015-2019-10, cey-pilot-2015-2019-11, cey-pilot-2015-2019-12
Resolution	ERA5 0.25 deg; CAMS 0.75 deg
Model Version	Climetry Exposure Model v1.0
Calculation Date	2026-06-18
Processing Date	2026-06-18
Location	1.35210, 103.81980
Corrosion Method	ISO-derived atmospheric corrosivity screening with CAMS-derived chloride proxy and regional SO2 background context
Classification Hierarchy	Environmental severity (CE) -> exposure mechanisms -> ISO-derived material corrosivity indicators -> engineering interpretation
CE Interpretation	CE classes describe overall environmental severity and are not equivalent to ISO corrosivity classes.

Input Variables

1.	ERA5 2m temperature
2.	ERA5 2m dew point
3.	ERA5 surface pressure
4.	Derived relative humidity
5.	Derived absolute humidity
6.	Exposure-hour counters
7.	Coastline distance
8.	CAMS sea-salt aerosol mass/optical proxy
9.	CAMS regional sulphur dioxide background proxy
10.	CAMS sulphate aerosol
11.	CAMS PM2.5 / PM10
12.	CAMS NO2

Assumptions

1.	TMY/customer-facing baseline will use ERA5 2015-2024 once complete; current report uses the available processed benchmark months when TMY is not yet present.
2.	CAMS annual atmospheric modifiers are treated as site aggressiveness context, not as hourly weather drivers.
3.	CAMS marine aerosol is converted to a chloride proxy and blended with coastline distance as a guardrail.
4.	CAMS SO2 is used as coarse regional background context; sulphate, PM and NO2 are mapped to broader pollution proxy scores for screening.
5.	CE classes are Climetry-derived environmental severity indicators, not ISO 9223 corrosivity classes.

Limitations

1.	Not a certified ISO 9223 corrosivity classification.
2.	CE classes describe overall environmental severity and are not equivalent to ISO corrosivity classes.
3.	CE classes indicate environmental severity and qualification relevance, not failure probability.
4.	CAMS does not directly provide ISO chloride deposition rate in mg/m2/day; conversion is a documented proxy.
5.	CAMS SO2 does not resolve local industrial sources or street-scale pollution; site-specific SO2 measurements should override this background proxy where available.
6.	Local shielding, microclimate, surface temperature, washing, actual deposition measurements and product design are not fully represented.
7.	Outputs are engineering screening evidence, not a failure probability or service-life prediction.

Methodology Block

Climetry Exposure Assessment	
Assessment Version	1.0.0
Data Source	ERA5 Reanalysis; CAMS EAC4 atmospheric composition
Reference Period	cey-pilot-2015-2019-01, cey-pilot-2015-2019-02, cey-pilot-2015-2019-03, cey-pilot-2015-2019-04, cey-pilot-2015-2019-05, cey-pilot-2015-2019-06, cey-pilot-2015-2019-07, cey-pilot-2015-2019-08, cey-pilot-2015-2019-09, cey-pilot-2015-2019-10, cey-pilot-2015-2019-11, cey-pilot-2015-2019-12
Resolution	ERA5 0.25 deg; CAMS 0.75 deg
Processing Date	2026-06-18
Methodology	Climetry Exposure Model v1.0
Climetry-derived Indicators	CE class, exposure percentiles, humidity/condensation/corrosion exposure indicators
ISO-derived Indicators	Estimated steel and aluminum atmospheric corrosivity derived from ISO 9223 environmental indicators

Interpretation	High humidity and condensation exposure may result in a severe Climetry Exposure Class even if atmospheric metal corrosivity remains moderate.
Disclaimer	CE classes indicate environmental severity and qualification relevance, not failure probability.

Appendix

Climate Summary

Mean air temperature	27.34 C
Mean dew point	23.92 C
Mean relative humidity	81.8 %
Mean absolute humidity	21.43 g/m3
Mean surface pressure	1009.2 hPa
Steel ISO-derived corrosivity indicator	7.24 um/year (C2)
Aluminum ISO-derived corrosivity indicator	0.365 um/year (C2)
Distance to coastline	8.7 km (5-20 km)
Marine exposure proxy	55/100; screening proxy; coastline distance is not measured chloride deposition
Chloride proxy input	18 mg/m2/day
Regional SO2 background input	60 mg/m2/day

Monthly Engineering Table

Month	Temp.	RH	Condensation	Corrosion indicator
Jan	26.7 C	84.4%	160 h	9.8/100
Feb	26.4 C	80.8%	66 h	9.0/100
Mar	26.9 C	81.5%	50 h	9.1/100
Apr	27.4 C	82.4%	34 h	9.2/100
May	27.9 C	82.5%	59 h	9.2/100
Jun	27.9 C	80.8%	34 h	8.8/100
Jul	27.8 C	79.7%	29 h	8.6/100
Aug	27.8 C	80.2%	18 h	8.7/100
Sep	27.9 C	80.0%	21 h	8.6/100
Oct	27.6 C	81.3%	25 h	9.0/100
Nov	27.0 C	83.3%	53 h	9.5/100
Dec	26.9 C	84.0%	68 h	9.7/100

Data Source Summary

Data Source	ERA5 Reanalysis; CAMS EAC4 atmospheric composition
Dataset Version	ERA5 single levels; CAMS EAC4 monthly averaged fields
Resolution	ERA5 0.25 deg; CAMS 0.75 deg
Model Version	Climetry Exposure Model v1.0
Calculation Date	2026-06-18
Methodology	Climetry Exposure Model v1.0